

# Corrosion Risk Evaluation of Carbide-derived Carbon (CDC) Surface Modification for Hip Implants

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## Introduction

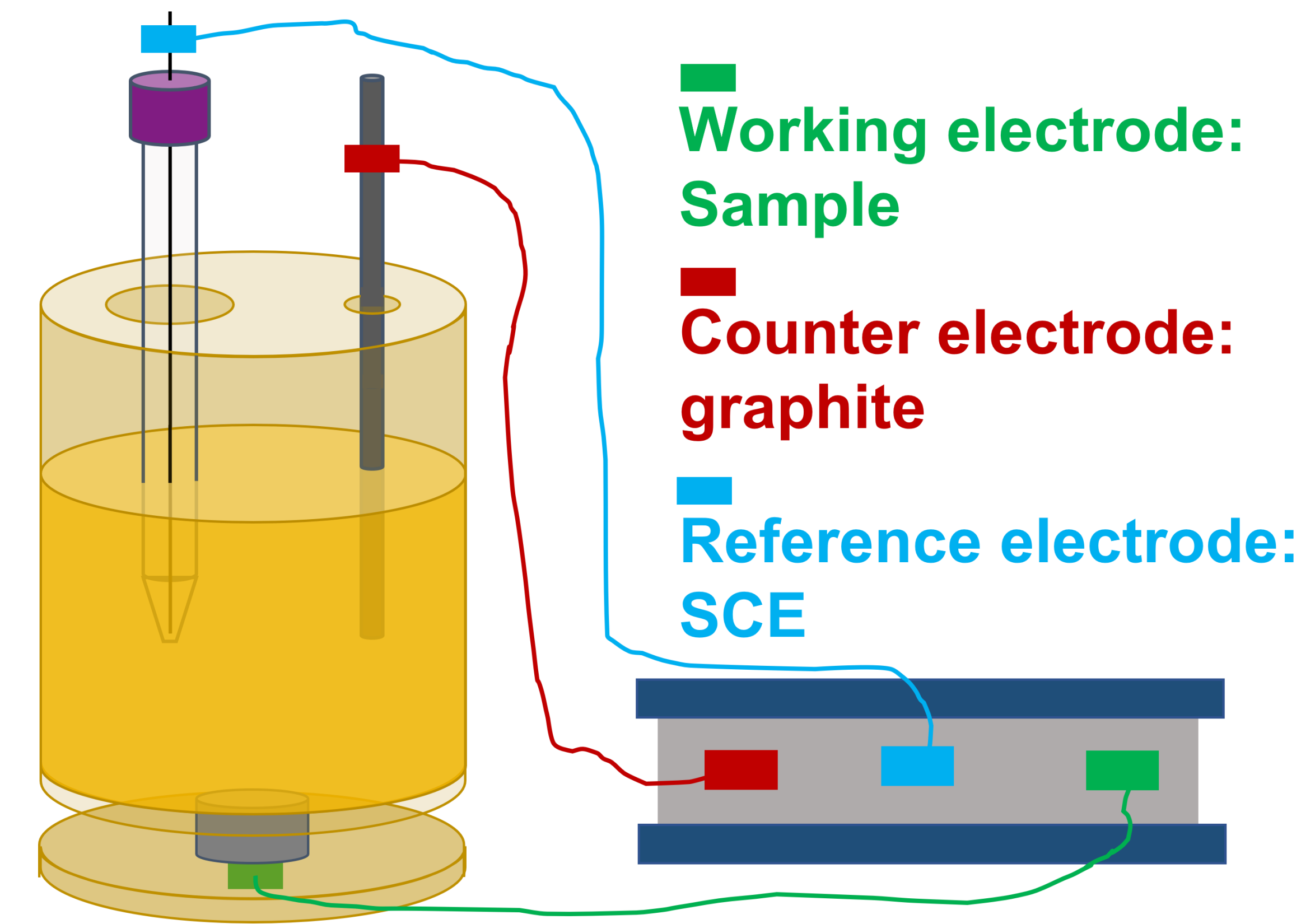
**Ti6Al4V**  
 Good Corrosion properties  
 Poor tribocorrosion behavior  
 ↓  
 Early failure of total hip replacements

**CDC**  
 Surface Modification: Carbide-derived carbon (CDC)  
 Excellent tribocorrosion performance<sup>1,2</sup>  
 ? Corrosion behavior Unknown

**Objective:** Investigate CDC's corrosion behaviors in comparison with the substrate alloy (Ti6Al4V).

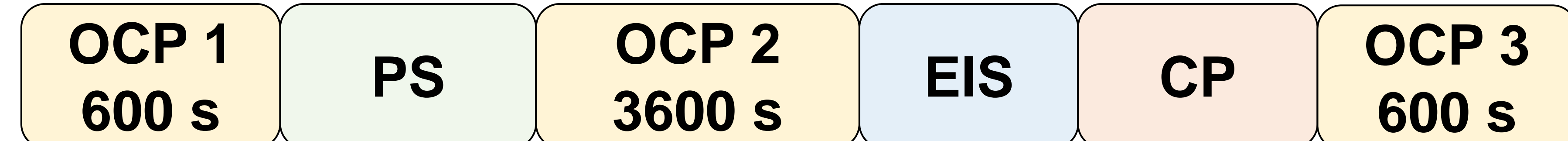
## Materials and Experiments

Two groups of experiments were designed to evaluate CDC's corrosion performances: (1) Ti6Al4V as the control group, and (2) the CDC. Each group was repeated three times (N=3). For Group (1), Ti6Al4V discs were polished until it reached a mirror finish. In Group (2), CDC was fabricated on Ti6Al4V by the electrolysis method<sup>2</sup>. As shown in **Fig. 1**, a corrosion chamber with a three-electrode set up was employed.



**Fig.1** Schematic diagram of the corrosion system

Also, since we are aiming at the application for hip implants, bovine calf serum (BCS) was selected as the electrolyte.



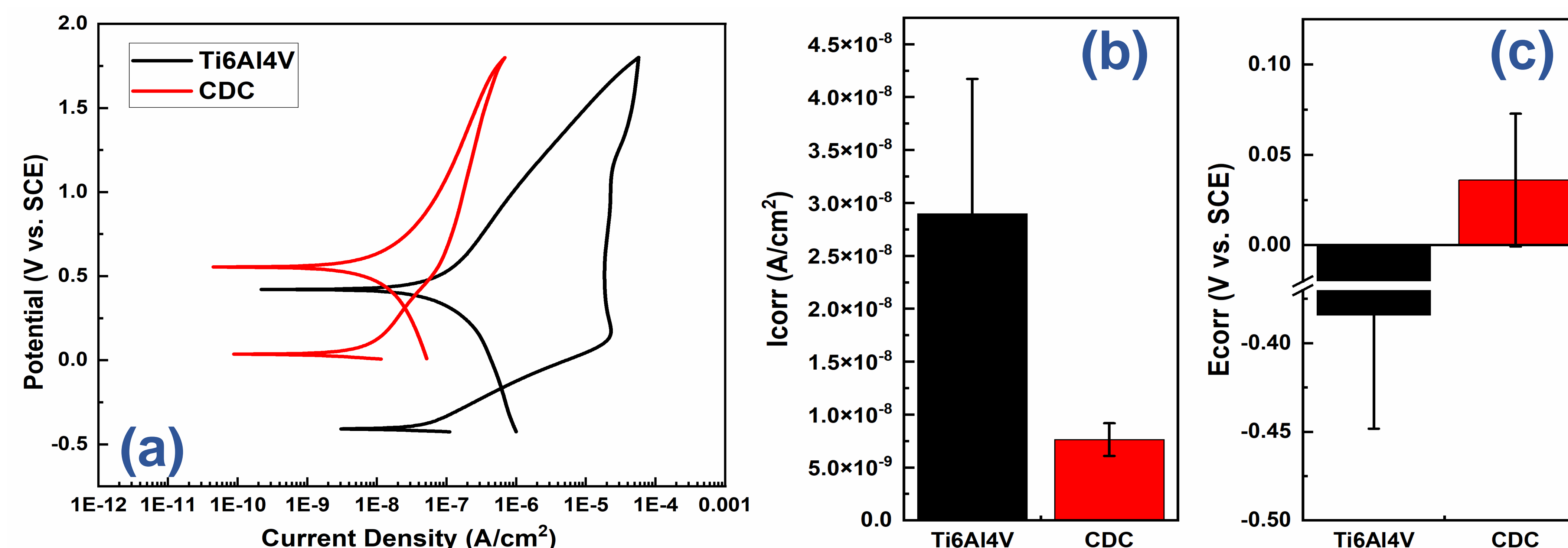
**Fig.2** Electrochemical sequences for the testing.

Finally, the electrochemical protocol for the Ti6Al4V was set as open-circuit potential 1 (OCP1) for system stabilization – potentialstatic (PS) for surface cleaning) – OCP2 (stabilization) – electrochemical impedance spectroscopy (EIS) – Cyclic polarization. Same protocol without PS was followed for Group (2) to avoid damages to the CDC layer.

## Results and Discussion

### 1. Potentiodynamic Results

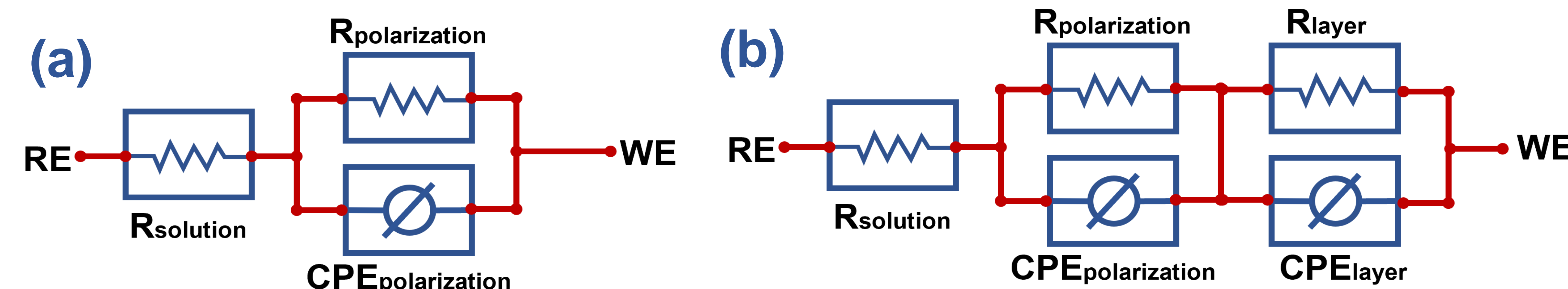
- The geometric sample area exposed to the solution is 0.1256 cm<sup>2</sup>, which was used to calculate the current density and impedance for Ti6Al4V.
- Since the prepared CDC has a rough and porous structure with a large surface area, the Brunauer-Emmett-Teller (BET) surface area of the TiC-CDC film reported by Huang et al.<sup>3</sup> was used to estimated our CDC area exposed to the solution, which is approximately 337.11 cm<sup>2</sup>.
- Fig. 3(a)** shows the potentialdynamic curves after adjusting the surface area. According to the Tafel equation,  $E_{corr}$  and  $I_{corr}$  were obtained and presented in **Fig. 3(b)** and **(c)**. It can be observed that the  $E_{corr}$  of CDC is higher than Ti6Al4V, and the  $I_{corr}$  of CDC is almost four times smaller than the control group, implying that the corrosion resistance of CDC is higher than Ti6Al4V.



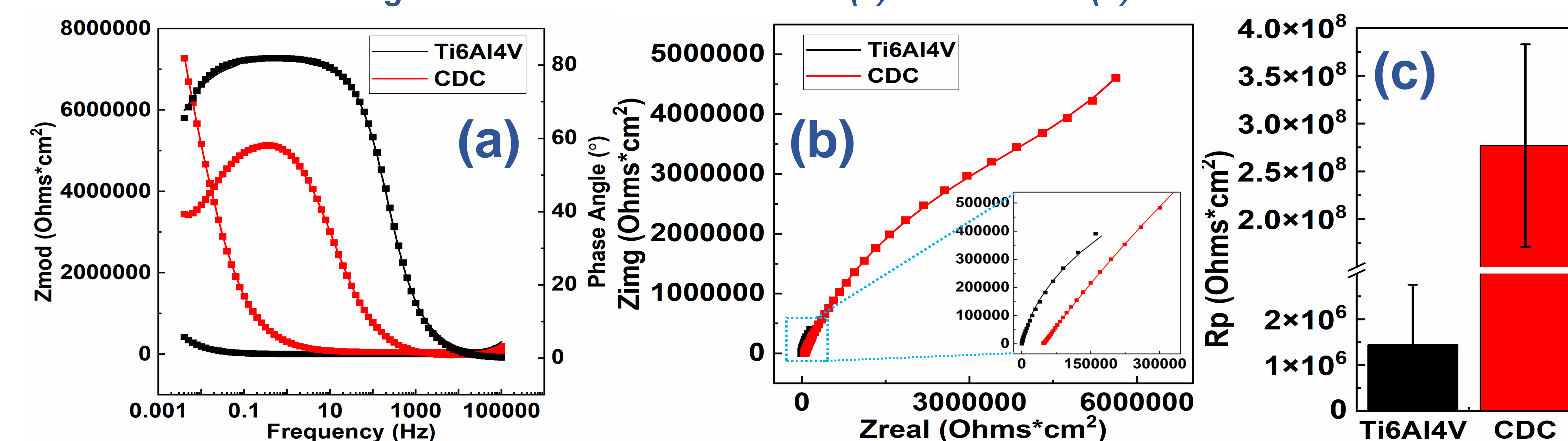
**Fig.3** (a) Potentialdynamic curves (b)  $I_{corr}$ , and (c)  $E_{corr}$  of Ti6Al4V and the CDC.

### 2. Electrochemical Impedance Spectroscopy (EIS) Results

**Fig. 4** shows the equivalent circuits utilized to model the electrical properties. In both circuits, constant phase elements was used instead of the ideal capacitor for a better fitting. In **Fig.4(b)**, the polarization resistor and CPE simulate the double layer on the CDC film, and the components  $R_{layer}$  and  $CPE_{layer}$  present the diffusion layer between the CDC film and the substrate.



**Fig.4** EIS model used for Ti6Al4V (a) and the CDC (b).



**Fig.5** EIS results of Ti6Al4V and the CDC: (a) Bode plots (b) Nyquist plots, and (c) the surface resistance.

## Conclusions

- The corrosion performance of the CDC was studied in comparison with Ti6Al4V.
- Since the prepared CDC is has a porous structure, the surface area was adjusted based on a precious report<sup>3</sup>.
- According to the potentiodynamic and EIS results, the corrosion resistance of CDC is higher than Ti6Al4V.

## Future Work

- The actual surface area of our CDC products is still needed, which will be achieved in the upcoming study.

## Reference

- Cheng, K et al., *Surf. Coatings Technol.* **2020**
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- Huang, *Science* **2015**, 3720.

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As shown in **Fig.5**, the surface resistance of the CDC is significantly higher than that of the Ti6Al4V, which is consistent with the potentiodynamic results. Specifically, the polarization resistance of Ti6Al4V is around  $1.5 \times 10^6$  Ohms\*cm<sup>2</sup>, which is from the passive film on the surface, and the surface resistance of the CDC sample is about  $2.75 \times 10^8$  Ohms\*cm<sup>2</sup>, which may be mainly attributed to the stacked double layers on the surface.